

Work Order ID 53121

December 16, 2009 7:11:36 AM

Page 1

Item ID: D412-761-047

Accept

Setup Start

Revision ID: D

Stop

Item Name: Door Mounted Instrument Panel

Start Date: 10/23/09 Start Qty: 4.00

Cust Item ID:

Required Date: 10/30/09 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-761

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-047 CHG001

Sort 12/16

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

109/12/16 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sort 12/16

(2) 6

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Page 2

Item ID: D412-761-047

Accept



Setup Start



Revision ID: D

Stop



Item Name: Door Mounted Instrument Panel

Start Date: 10/23/09 Start Qty: 4.00



Cust Item ID:

Required Date: 10/30/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-761-047

Location:

PPP Rev: PAET

140

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

09/12/16 (2)

09/12/17
PL 09-12-14 (2)

Picklist Print

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Page 1

Work Order ID: 53121

Parent Item: D412-761-047RevD

Parent Item Name: Door Mounted Instrument Panel

Comments:

Start Date: 10/23/09

Required Date: 10/30/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
Sx2 D3705-041RevC Instrument Panel Assembly	81	Manufactured	No			110	Each	0.0000	3.0000			
Sx2 D3707-1RevB MOUNTING LUG	82	Manufactured	No			110	Each	0.0000	6.0000			
Sx2 D3790-1RevB INDEXING BLOCK	81	Manufactured	No			110	Each	0.0000	3.0000			
Sx2 D3867-1RevPRELIM Connector Plate	81	Manufactured	No			110	Each	0.0000	3.0000			
Sx2 AN3-3A Bolt	81	Purchased	No			110	Each	455.0000	12.0000			

By 6021 2x CC

4472646022 4x CC

46786 2x CC

44954 2x CC

M112314 8x CC 9/12/16

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST.

455

111925

7

112314

13

112720

17

113121

200

113226

18

113359

200

Picklist Print

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Page 2

Work Order ID: 53121

Parent Item: D412-761-047RevD

Parent Item Name: Door Mounted Instrument Panel

Comments:

Start Date: 10/23/09

Required Date: 10/30/09

Start Qty: 4.00 2

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C1032R6 Screw		Purchased	No			110	Each	846.0000	18.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	846	
1892	846	

AN743-12 Clip		Purchased	No			110	Each	49.0000	6.0000			
------------------	--	-----------	----	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	49	
100798	49	

AN960JD10L Washer		Purchased	No			110	Each	5,393.000	18.0000			
----------------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5393	
101291	16	
104885	153	
105793	236	
109632	254	
110985	4734	

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Shop Packet Print

Page 2

Picklist Print

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Parent Item: D412-761-047RevD

Parent Item Name: Door Mounted Instrument Panel

Start Date: 10/23/09

Required Date: 10/30/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21075L3		Purchased	No			110	Each	167.0000	18.0000			
-----------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--



Nutplate

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

167

112991

167

MS24693-C272

Purchased

No

110

Each

1,436.000

12.0000



Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

1436

17137

519

17831

520

8814

3

8815

34

9063

60

9370

300

12/12/09

12/12/09

8815 1X
9063 7X

Picklist Print

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Work Order ID: 53121

Parent Item: D412-761-047RevD

Parent Item Name: Door Mounted Instrument Panel

Comments:

Start Date: 10/23/09

Required Date: 10/30/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS27039-1-17 41 Purchased No

110

Each

97.0000

3.0000

2x

[Signature]



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

97

11540

97

m11540

MS27039-1-27 41 Purchased No

110

Each

99.0000

3.0000

2x

[Signature]



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

99

110606

99

m110606

MS21042L3 44 Purchased No

110

Each

2,641.000

12.0000

2x

[Signature] 12/16/09 (2)



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2641

110844

35

111274

31

111668

154

112314

1921

112385

500

110844 3x

m112314 5x

Picklist Print

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Work Order ID: 53121

Parent Item: D412-761-047RevD

Parent Item Name: Door Mounted Instrument Panel

Comments:

Start Date: 10/23/09

Required Date: 10/30/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21919-WDG8 Clamp	+2	Purchased	No			110	Each	91.0000	6.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	91	
100202	84	
4535	7	

4535

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
	2				MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
		1			D3678-3	PLACARD
		1			D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1			D3701-1	FLOOR DOUBLER
		1			D3702-1	FORWARD DOUBLER
		1			D3703-1	AFT DOUBLER
		1			D3703-3	AFT CORNER DOUBLER
		1			D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		1			D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1			D3709-1	ANGLE
		1			D3709-3	ANGLE
		1			D3802-1-135	SEAL
		1			DT9458	CUTTING TEMPLATE
		26			AN3-7A	BOLT
		52			AN960JD10	WASHER
		26			MS21042L3	NUT
		1			MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
		1			D3705-041	INSTRUMENT PANEL ASSEMBLY
		1			D3705-043	* INSTRUMENT PANEL WELDMENT
		1			D3335-1	* SPRING
		1			D3705-5	* ACCESS PANEL
		1			D3706-5	* PIN
		2			D3707-3	* MOUNTING LUG
		4			AN526C1032R6	* SCREW
		1			AN960JD516	* WASHER
		1			MS171498	* SPRING SLOTTED PIN
		4			MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: D

Date: 09.06.18

(CONTINUED FROM PAGE 8)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
			2		D3707-1	MOUNTING LUG
			1		D3790-1	INDEXING BLOCK
			1		D3867-1	CONNECTOR PLATE
			4		AN3-3A	BOLT
			6		AN526C1032R6	SCREW
			2		AN743-12	BRACKET
			6		AN960JD10L	WASHER
			6		MS21075L3	NUTPLATE (OR MS21073-3)
			4		MS24693-C272	SCREW (OR MS24693-S272)
			1		MS27039-1-17	SCREW
			1		MS27039-1-27	SCREW
			4		MS21042L3	NUT
			2		MS21919WDG8	CLAMP
				1	D3694-041	MOUNTING PLATE ASSEMBLY
				1	D3694-1	* KEYWAY
				1	D3694-3	* PROTECTIVE PLATE
				1	D3694-5	* MOUNTING PLATE
				1	AN526C1032R8	* SCREW
				5	AN960JD10	* WASHER
				4	MS21042L3	* NUT
				2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				1	MS24693-C271	* SCREW (OR MS24693-S271)
				4	MS24693-C273	* SCREW (OR MS24693-S273)
				1	D3695-041	SLIDER ASSEMBLY
				1	D3695-1	* SLIDER
				1	D3695-3	* STOPPER
				1	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
				1	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
				4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4	MS24693-C276	* SCREW (OR MS24693-S276)
				1	D3780-041	ARMREST ASSEMBLY
				1	D3696-041	* ARM ASSEMBLY
				1	D3696-1	** ARM
				1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
				1	D3781-041	* LATERAL CUSHION ASSEMBLY
				1	D3781-043	* ARMREST CUSHION ASSEMBLY
				1	D3785-3	* BRACKET
				1	D3977-1	** BOLT
				1	D3978-1	* NUT (CASTELLATED)
				1	D3979-1	* WASHER (SQUARE HOLE)
				2	AN970-6	* WASHER
				1	MS24665-302	* COTTER PIN
				2	MS21042L3	* NUT
				2	MS24693-C272	* SCREW
				2	MS24693-C277	* SCREW
				1	NAS1149D0663J	* WASHER

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 10)

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-761

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QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
				11	AN3-6A	BOLT
				1	AN6-26	BOLT
				1	AN310-6	CASTELLATED NUT
				11	AN960JD10	WASHER
				1	AN960JD616L	WASHER
				2	NAS1515H6L	WASHER
				1	MS24665-302	COTTER PIN
				3	MS21071L3	ANCHORNUT
				8	MS21075L3	NUTPLATE

6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION
X	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

53121

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